



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-29
Job Sheet 173932



Part No: RBE703A94-1130-01-29

Job Qty: 6 ea

Part Name: Tab Adjuster Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/17/18	3/17/18	0.00 0.00	Start Up Machining-1		OK 18/06/18
110	Bandsaw	6 pcs	3/17/18	3/17/18	0.00 0.30	Bandsaw1		OK 18/06/18
120	CNC Vertical Machining	6 pcs	3/19/18	3/19/18	0.00 6.00	HAAS1-5		OK 18/06/18
130	QC	6 pcs	3/19/18	3/19/18	0.00 0.00	QC2 Machining-4		OK 18/06/18
140	QC	6 pcs	3/19/18	3/19/18	0.00 0.00	QC8 Machining-4		OK 18/06/18
160	Outsource	6 pcs	3/31/18	3/31/18		ATC001-VG ALTECH 10		OK 18-06-18
170	Packaging	6 pcs	3/31/18	3/31/18	0.00 0.00	Packaging2		OK 18-06-18
180	QC	6 pcs	3/31/18	3/31/18	0.00 0.00	QC5		OK 18-06-18
190	Packaging	6 pcs	3/31/18	3/31/18	0.00 0.00	Packaging3-1		OK 18-06-18
200	QC21-SA	6 Ea	3/31/18	3/31/18	0.00 0.00	QC21		OK 18-06-18

Part Op 110 - Cut Blanks to 4.25"

Descriptions: 120 - 1-Machine as per folio FB583 FOLIO REV: _____ DWG REV: _____ 2-Deburr
160 - -Issue P/O to ATC: _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 -
Certificate of Conformity is required

ALTECH

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.500	6061T6 Bar 0.500 X 1.500	2.1000 ft (.35 ea)	90-Start up Operation	

M138470.81

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.500	2	29	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ifications

ould not be found.



Container No: S081635

Part: RBE703A94-1130-01-29
Job No: 173932

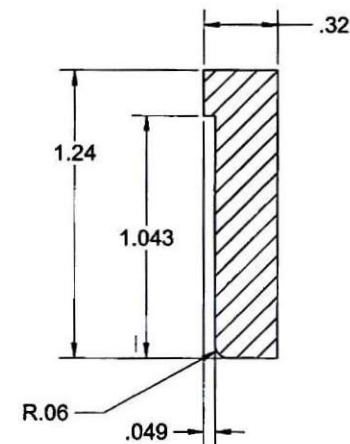
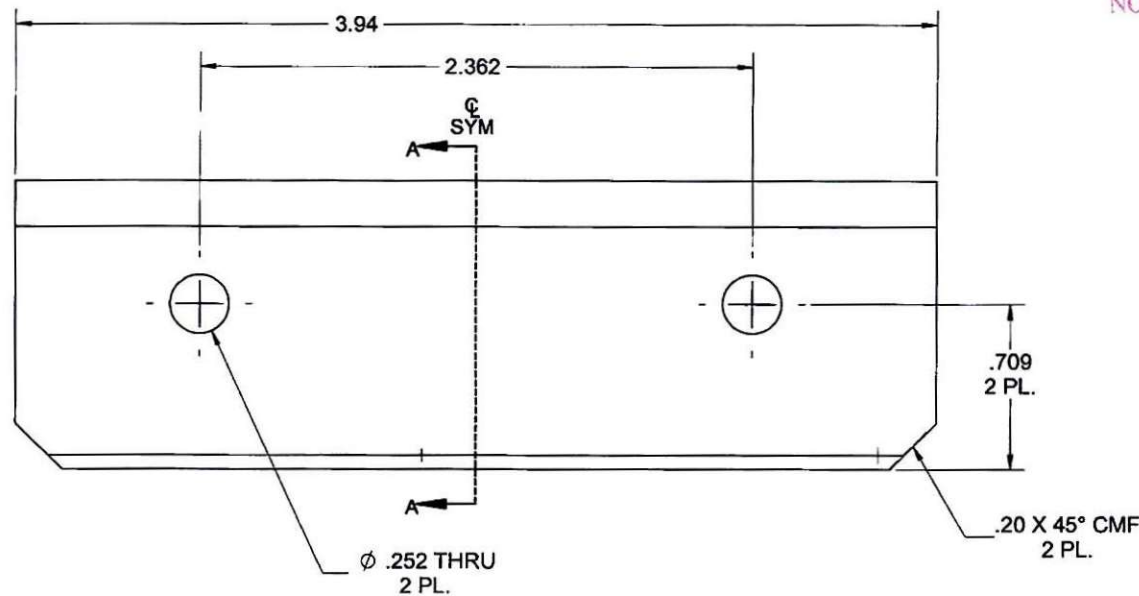
Serial No/Batch: S081635
Revision: K
Inspector:

Exp Date:
Instructions: URF 17-623

Date: 06/15/18

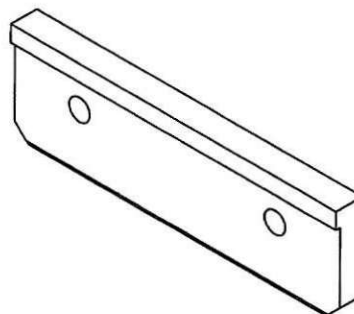
Plex 3/8/18 8:13 AM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **173932**
20180604



SECTION A-A

RBE703A94-1130-01-29 TAB ADJUSTER CLAMP



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8825, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hamilton, Ontario, Canada	
TITLE TAB ADJUSTER CLAMP			
DWG NO. RBE703A94-1130-01-29			REV K
DESIGN BY:	VM 8/28/2017	XXX 2 005	FRACTIONS 2/16
DRAWN BY:	VM 11/24/2017	XX 2 01	ANGLES 2.5°
CHECKED:	WM 11/30/2017	X 2 1	SURFACES = 12
UPLD. APPR:	WM 11/30/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED:	WM 11/30/2017	UNLESS OTHERWISE SPECIFIED	
DATE:	11/24/2017	2. INTERPRET DIM AND TOL PER	
SCALE:	NTS	ASME Y14.5M-2009	
WEIGHT:	0.126LBS	3. DIMENSIONAL LIMITS APPLY	
		AFTER PLATING	
SHEET 12 OF 17			
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DART AEROSPACE LTD		Work Order:	173932
Description: TAB ADJUSTER CLAMP		Part Number:	703A94-1130-01-29
Inspection Dwg:	Rev:	Page 1 of 1	

INSPECTION SHEET

[illegible]

Engineering Approval: (If necessary)		Date:	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040228**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040228
PO Date: 6/18/18
Due Date: 6/22/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	178404	RBW6305G11331-3G-13	Socket -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	6/22/18	3 pcs	0 pcs	3 pcs	\$30.00/pcs	\$90.00
②	173927	RBE703A94-1130-01-11	Angle Indicator -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
③	173933	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
④	173932	RBE703A94-1130-01-29	Tab Adjuster Clamp : URF 17-623 -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
Grand Total:										\$306.00

Order Notes

rec'd.
JUN 20 2018
mef

CT.



Certificat de Conformité / Certificate of Compliance

(010381-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010381- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
20-Jun-2018		Jessie Boisvert		040228					
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
1	RBW6305G11331-3G-13 Rev.	RBW6305G11331-3G-13 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2 ASTM B633	ZINC CH	3	3	0	0	0	
2	RBE703A94-1130-01-11 Rev.	RBE703A94-1130-01-11 MIL-A-8625F TYPE 2 CLASS 1 CLEAR ANODIZE	ANODIZE CH	12	12	0	0	0	
3	RBE703A94-1130-01-31 Rev.	RBE703A94-1130-01-31 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0	0	0	
4	RBE703A94-1130-01-29 Rev.	RBE703A94-1130-01-29 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.